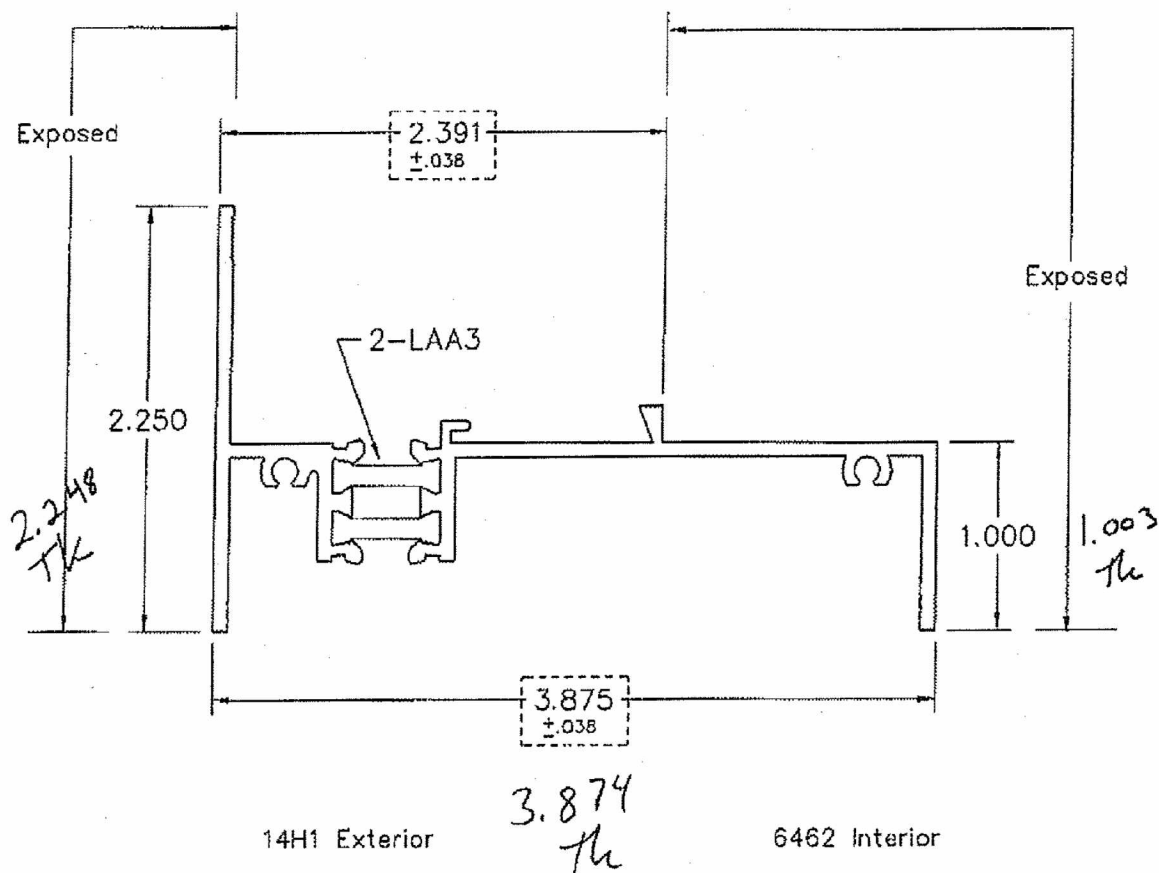


STD. EXTRUSION TOLERANCES AS DEFINED BY
THE ALUMINUM ASSOCIATION UNLESS OTHERWISE
STATED. CORNER RADII .015 EXCEPT AS NOTED.



Architectural Testing

Test sample complies with these details.
Deviations are noted.

Report# 83658.01-801-18
Date 9/19/08 Tech Th

1F75

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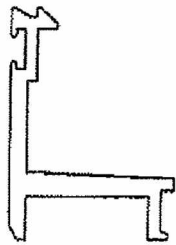
EFCO CORP.

1000 COUNTY ROAD
MONETT, MO. 65708

REVISIONS W/DATES:

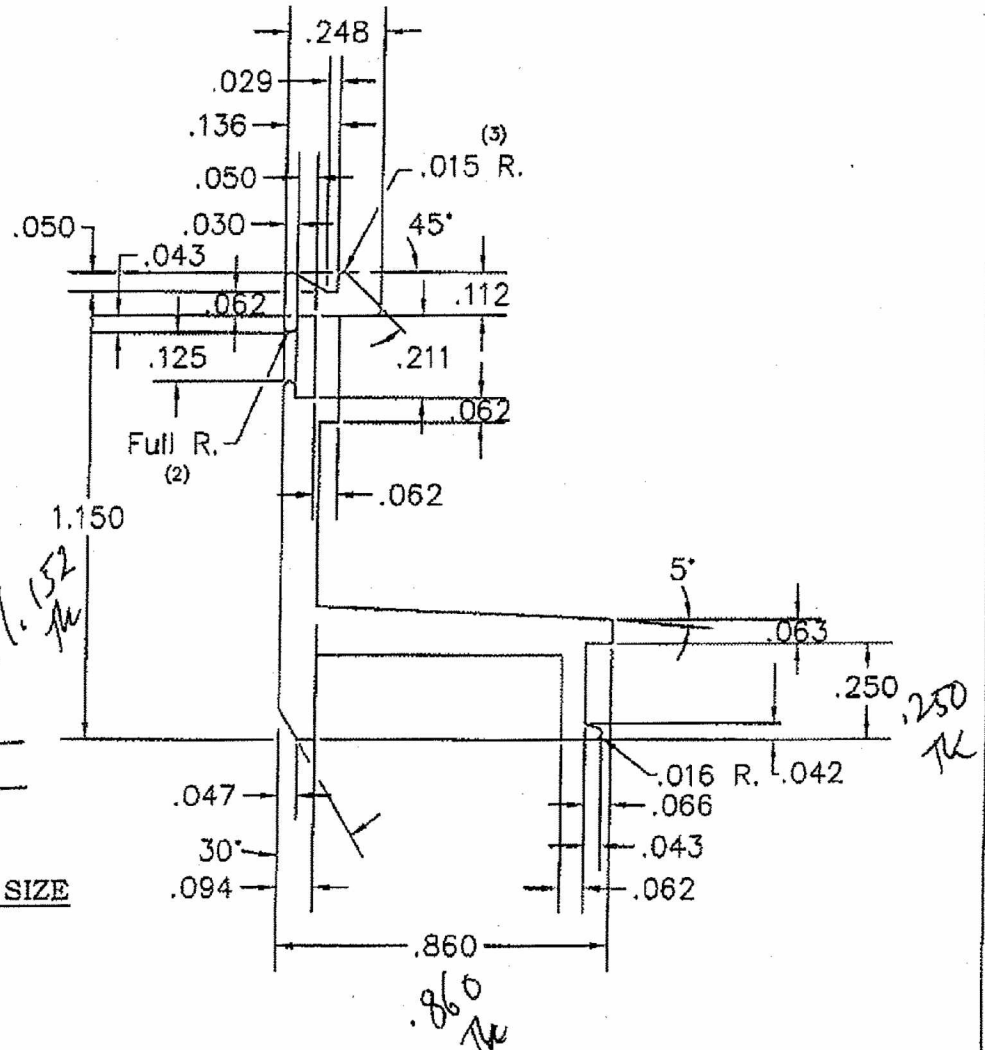
DRAWN: Tim H.	Approved: Tim H.	SCALE: Full	TITLE: Fixed Frame	NO. 1F75
DATE: 3-9-06	DATE: 3-9-06			

STD. EXTRUSION TOLERANCES AS DEFINED BY
THE ALUMINUM ASSOCIATION UNLESS OTHERWISE
STATED. CORNER RADII .015 EXCEPT AS NOTED.



No Exposed Surface

ACTUAL SIZE



Architectural Testing

Test sample complies with these details.
Deviations are noted.

Report# 83658.01-18
Date 4/19/08 Tech *TRH*

2 x SIZE

DO NOT SCALE PRINT

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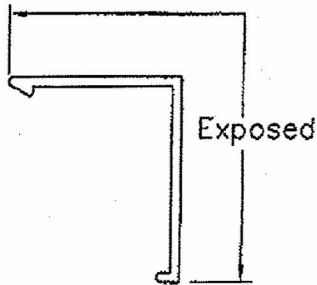
MATERIAL: 6063-T6 ALUM.
WALL THICKNESS: .094 & AS NOTED
TOTAL PERIMETER: 5.157
AREA: .217
WT/FT: .260
FACTOR: 20



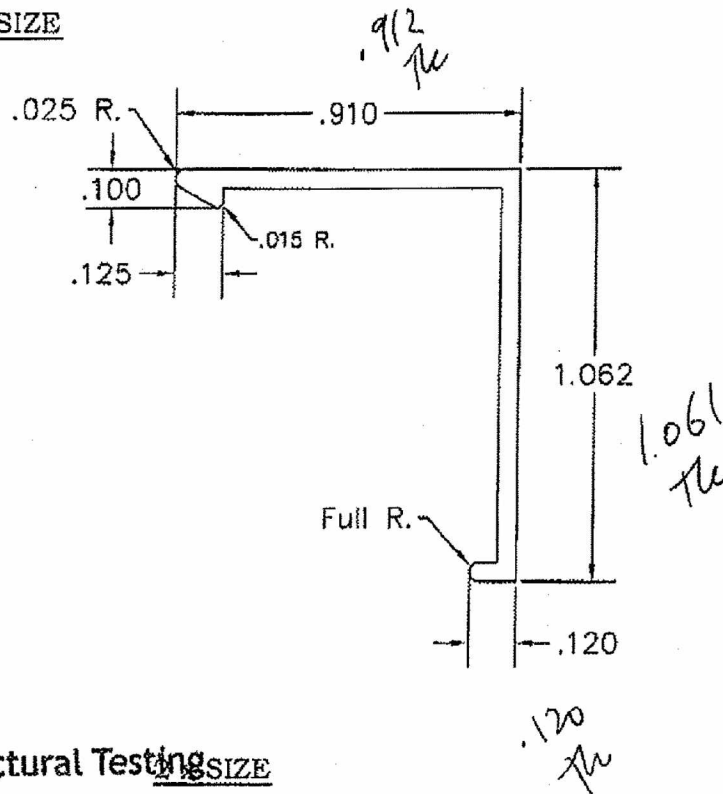
EFCO CORPORATION
1000 County Road
Monett, Missouri 65708
1-800-221-4169
Fax: 417-235-2313

DRAWN BY: TRH	REVISIONS W/ DATES: A Redesign Shape T.H. 10-5-06	
DATE: 10-6-06		
APPROVED: TRH		
DATE: 10-6-06		
SERIES: 6621	SCALE: AS NOTED	DIE CIRCLE: 2"
TITLE: Glazing Stop		14R9

STD. EXTRUSION TOLERANCES AS DEFINED BY
THE ALUMINUM ASSOCIATION UNLESS OTHERWISE
STATED. CORNER RADII .015 EXCEPT AS NOTED.



ACTUAL SIZE



Architectural Testing

Test sample complies with these details.
Deviations are noted.

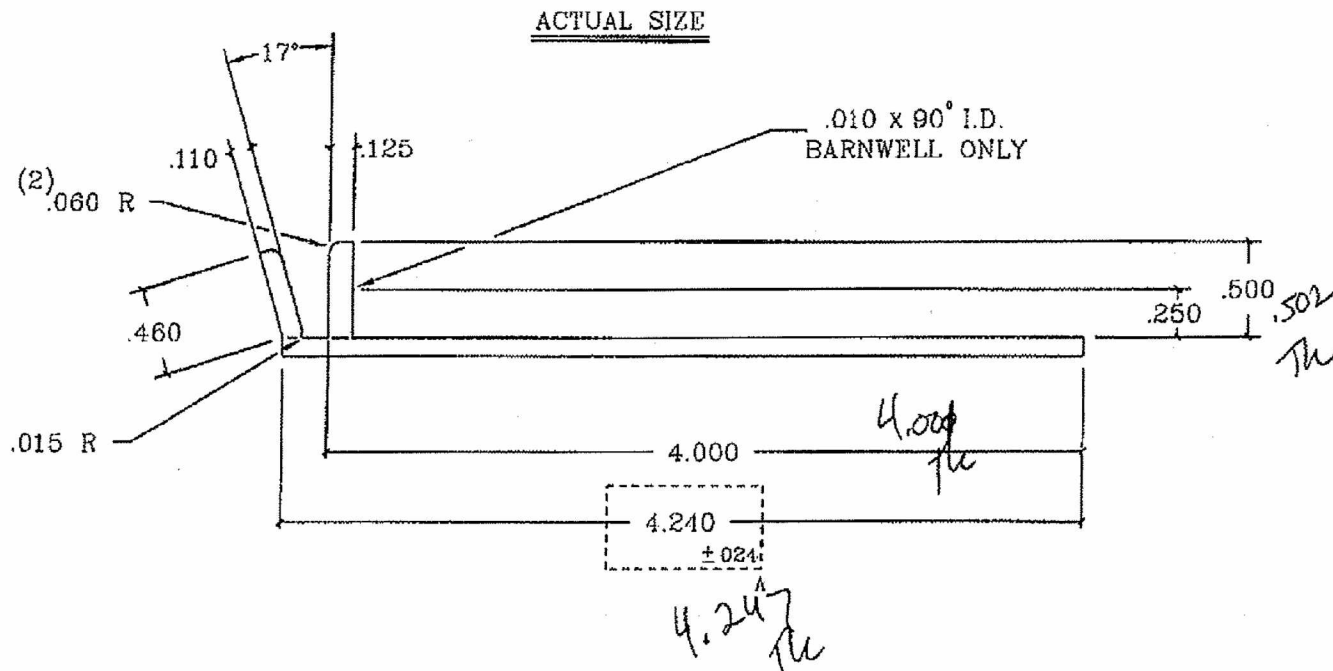
Report# 83658-01-801-18
Date 9/19/08 Tech TR

DO NOT SCALE PRINT

© 2006 EFCO CORPORATION ALL RIGHTS RESERVED

MATERIAL: 6063-T6 ALUM.	 EFCO CORPORATION 1000 County Road Monett, Missouri 65708 1-800-221-4169 Fax: 417-235-7313	DRAWN BY: TRH	REVISIONS W/ DATES:	
WALL THICKNESS: .050 & AS NOTED		DATE: 10-6-06		
TOTAL PERIMETER: 4.098		APPROVED: TRH		
Painted PERIMETER: 1.972		DATE: 10-6-06	SCALE: AS NOTED	
AREA: .102	EFCO CORPORATION 1000 County Road Monett, Missouri 65708 1-800-221-4169 Fax: 417-235-7313	SERIES: 6621	DIE CIRCLE: 2"	
WT/FT: .122		TITLE: Glazing Stop Cover		
FACTOR: .34			14S0	

STD. EXTRUSION TOLERANCES AS DEFINED BY A
THE ALUMINUM ASSOCIATION UNLESS OTHERWISE
STATED. CORNER RADII .015 EXCEPT AS NOTED.



NO EXPOSED SURFACES



Architectural Testing

Test sample complies with these details.
Deviations are noted.

Report# 83658-01-201-18

Date 9/19/08 Tech TL

DO NOT SCALE PRINT

.010 x 90° I.D. MARK TO BE INCORPORATED
INTO DIE © EFCO BARNWELL ONLY. EFCO
MONETT IS NOT TO HAVE I.D. MARK.

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MATERIAL: 6063-T1 ALUM.

WALL THICKNESS: .096 & AS NOTED

PERIMETER: 10.586

③

AREA: .520

A

WT/FT: .624

A

FACTOR: 17

DATE:

SCALE: AS NOTED

ORIGINAL DWN BY JDX 8-3-92

DIE CIRCLE: 5"

TITLE

WINDOW CLIP

NO.

1880

EFCO CORP.

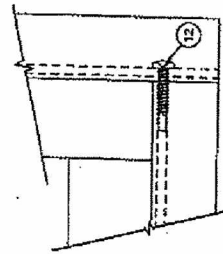
1000 COUNTY ROAD
MONETT, MO. 65708

K.BAKER

DATE: 7-29-00

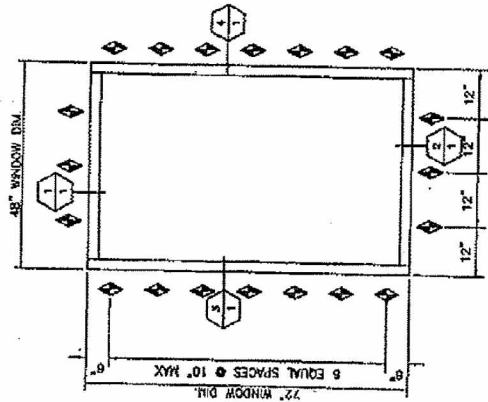
APPROVED:

REVISIONS W/DATES:
A ADDED BARNWELL I.D. NOTES & TOLERANCES,
REDRAWN K.BAKER 7-29-00

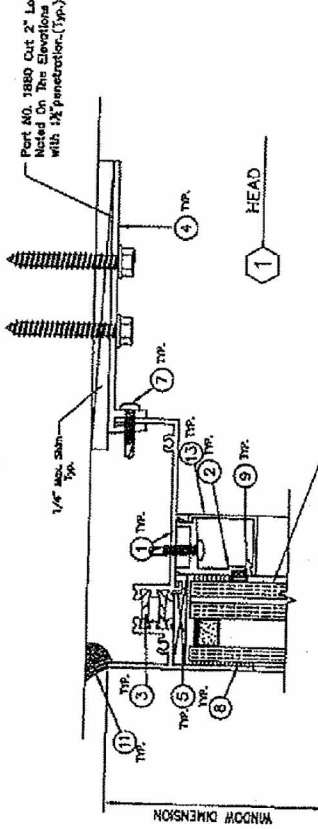


FRAME CORNER ASSEMBLY
MILLED AND MECHANICALLY ASSEMBLED

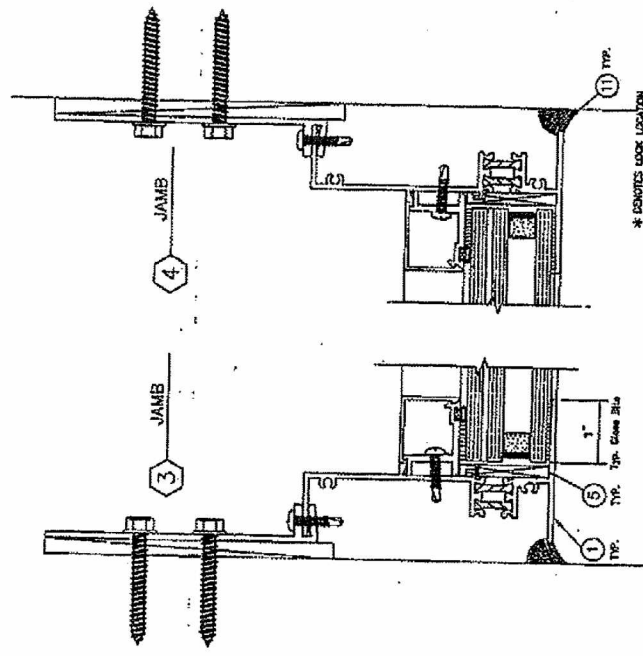
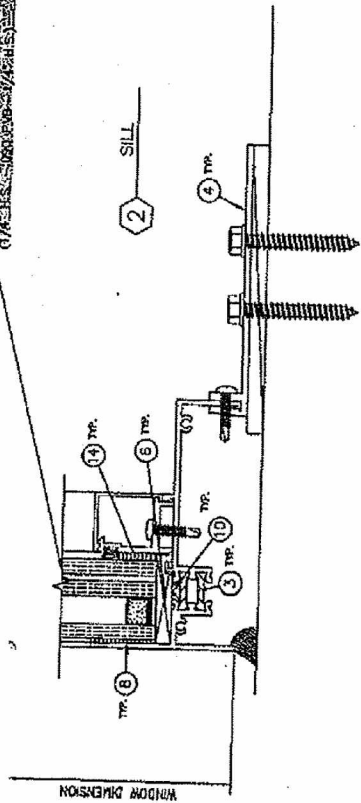
Frame Size = 40 1/2" x 63 1/2"
Sight Opening = 43 1/2" x 61 1/2"



ELEVATION



1 1/2" NOMINAL GLASS THICKNESS
CLEARANCE 1/2" MIN. (TYP.)



* INDICATES LOCK LOCATION
* INDICATES ANCHOR LOCATION

Architectural Testing
Test sample complies with these details.
Deviations are noted.
Report# 83653-01-801-18
Date 9/19/08 Tech JL

ITEM #	RECD	PART #	DESCRIPTION	MFG.
1	4	1F75	FRAME	EFCD
2	4	14R9	Glazing Bead	EFCD
3	AS RECD	1880	F-ANCHOR 2" LONG	EFCD
4	AS RECD	1880	F-ANCHOR 2" LONG	EFCD
5	4	HN41	1/4" Setting Block	REED
6	4	HN41	1/4" Setting Block	REED
7	AS RECD	STKO	#8X3/4" TEK SCREW	REED
8	AS RECD	JUB6	Back Bedding (295MB)	REED
9	AS RECD	WAO9	BEAD VINYL	REED
10	AS RECD	JU44	JOINT SEALER	REED
11	AS RECD	JU51	SILICONE SEALANT	REED
12	8	SQ2	18-18 X 1 PLPHSMS 18-8-LP	REED
13	4	14SD	Glazing Bead	EFCD
14	AS RECD	JU51	Silicone (295M)	REED
15				
16				

RAWN BY Tim H. CHECKED BY DATE 6-13-07
SCALE FULL
REV.

EFCD CORPORATION
1000 County Road - Mount Pleasant, Missouri 65068

6621 FIXED WINDOW

REPORT#
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SHEET
1 OF 1